# **Upgrade kits**

### MFR-UK1

Solder Cartridge Hand-piece (MFR-H1-SC) and Workstand (WS1)

### MFR-UK2

Solder Tip Hand-piece (MFR-H2-ST) and Workstand (WS1)

### MFR-UK4

Tweezer Hand-piece (MFR-H4-TW) and Workstand (MFR-WSPT)

### MFR-UK6

Solder Cartridge Hand-piece (MFR-H6-SSC) and Workstand (WS1)

### **Cradles**

WS2CB Black cradle for Auto Sleep Workstand WS2

Green cradle for Auto Sleep Workstand WS2G

WS1CB Black cradle for Auto Sleep Workstand WS1

### WS1CG

Green cradle for Auto Sleep Workstand WS1G

# **Tips and Cartridges**

Series	Function	Part Code Format	Application	Hand-piece
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### PS-900, MFR-1120 MFR-2220 & MFR-2222 (+ PS-800E & MFR-PST) **TIPS ONLY**

T F C	Solder Solder Solder	STV-xxxx SFV-xxxx, CFV-xxxx SCV-xxxx, CCV-xxxx	Temp Sensitive FR4/Glass Fiber Ceramic	PS-HC3 MFR-H2-ST (MFR-HPS) (PS-HC2)
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### MFR-1120, MFR-1140, MFR-2210, MFR-2211, MFR-2240, MFR-2241, MFR-DSI,-DSX,-SDI &-SDX (+ MFR-PTZ & MFR-SCR) **CARTRIDGES ONLY**

T F C	Solder / Rework Solder / Rework Solder / Rework	STP-xxxx, RTP-xxx SFP-xxxx, RFP-xxx SCP-xxxx, RCP-xxx	Temp Sensitive FR4/Glass Fiber Ceramic	MFR-H1-SC MFR-HSR	
T	Tweezer	TTP-xxxxx	Temp Sensitive	MFR-H4-TW	
F	Tweezer	TFP-xxxxx	FR4/Glass Fiber	(MFR-HPT)	
С	Tweezer	TCP-xxxxx	Ceramic	(IVII II-TIFI)	
Т	Desolder	DFP-xxxx	FR4/Glass Fiber	MFR-HDS	
F	Desolder	DCP-xxxx	Ceramic	INIT U-LIDS	

# **Product Migration Path**

OLD SYSTEM	Consumables	NEW SYSTEM	Consumables	Hand-pieces	Difference / Benefit
MFR-PST	SxV	MFR-1120, MFR-2220, MFR-2222	SxV, CxV	Backward and forward compatible	The MFR-2200 features increased power, offering improved thermal performance and dual simultaneous operation of two hand-pieces, rather than switched ports.
MFR-SRC/PTZ	SxP, DxP TxP, RxP	MFR-1110, MFR-1140 MFR-2210	SxP, DxP TxP, CxV RxP		
PS-800 / PS-800E	PHT S <b>x</b> V	PS-900	SxV	Backward and forward compatible	The PS-900 is a low cost P2P soldering system with significantly increased power and performance. Metal housing vs. plastic housing.

Please note: built in sleeper/shutdown functionality will be lost when using new hand-piece on older systems.



# Hand Soldering & Rework **Product Guide**

PS-900 & MFR Series





