



Scotch-Weld™
Structural Adhesive



3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

The strength of a structural acrylic. The flexibility of a sealant.

Offering a unique set of benefits, 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series provides the flexibility of a sealant combined with the strength and cure speed of an acrylic adhesive, allowing you to be more flexible in your design.



Limits bond line read-through: Helps thin, flat surfaces maintain their aesthetic appearance.



Flexible like a sealant: For greater impact resistance.



High elongation up to 200%: Withstands stresses between dissimilar materials.



Fast, strong cure: For assembly speed and productivity.



Offers new opportunities for design: Expands what's possible.



Non-flammable classification and low odor formulation: to help improve the working environment.

3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

Designed to help you remake how you make things, our expanded range of fast and easy-to-use acrylic adhesives will free you to create new designs. They'll also help enhance productivity as you build better assemblies in a low odor environment.

Markets include: Transportation, Rail, Signage & Architectural Panel

Applications include: Panel-to-frame bonding

Product (Color)	Key Features	Shelf Life	Size	UPC	Stock #
3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS (Black)	10 minute work life; 18 minute time to handling strength	12 months*	45 mL	00-638060-40836-0	7100233359
			490 mL	00-638060-40837-7	7100232802
			5 gal. drum B	00-638060-40838-4	7100234673
			50 gal. drum B	00-638060-40839-1	7100234570
3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS (Black)	23 minute work life; 28 minute time to handling strength	12 months*	45 mL	00-638060-40972-5	7100244478
			490 mL	00-638060-40973-2	7100244477
			5 gal. drum B	00-638060-40974-9	7100244476
			50 gal. drum B	00-638060-40975-6	7100244859
3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2	Used to mix with 5 & 55 gal. 8600 Series products	24 months*	1 gal. pail A	00-638060-40862-9	7100233358
			5 gal. pail A	00-638060-40863-6	7100234571

* From date of manufacture in unopened original containers kept at recommended storage conditions.

For more information on 3M™ Scotch-Weld™ Acrylic Adhesives, visit: 3M.com/acrylicadhesives or call 1-800-362-3550.



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