

3M Science.
Applied to Life.™



Low emissions. High performance.



How do you lessen your environmental footprint while maintaining or improving product quality?

3M™ Low VOC* Spray Adhesives are designed to deliver the performance you've come to expect from 3M aerosols and also help you adjust to changing environmental and operational needs. These products meet CARB/OTC VOC requirements, are GREENGUARD Gold Certified and can help contribute to LEED® credits.



*Meets applicable 2017 California Air Resource Board VOC limits for mist and web spray adhesives.

Great performance. Trusted by Professionals.



Performance: Find the right adhesive

Choosing the right adhesive for your assembly begins with asking the right questions:

- What kinds of materials are you bonding?
- How large are the materials?
- Do you need time to reposition after adhesion?
- What specific adhesive attributes are you looking for?
- What issues are you having, if any, with your current products?
- What are the environmental, health and safety factors?

Productivity: Find the right delivery system

How you apply adhesive to your assembly components is often as important as the adhesive itself. 3M will work with you to find the delivery system that optimizes efficiency and works best for your assembly processes. 3M spray adhesives are available in three delivery systems: aerosol, cylinder and bulk.



Aerosol

- Ultimate convenience for smaller jobs or multiple stations
- No equipment, no mess, no setup
- Easy to use; complements bulk or cylinder systems
- Ideal for field work

Cylinder








- Self-contained, pressurized, portable
- Minimal equipment investment
- Low maintenance
- Optimized spray patterns cut waste and maximize coverage
- Ideal for larger surface areas and >20 pieces/day

Bulk

- Easily integrated into existing equipment
- Highly cost efficient — generally the lowest cost per square foot
- Requires trained and experienced operators to maximize value
- Ideal for large surface areas and large industrial manufacturers
















































Color Key: ● Blue ○ Clear ● Green ● Lavender ● Neutral ● Orange ● Purple ● Red

Multipurpose













Product	Color	Delivery	UPC	Size	Description
 3M™ Fastbond™ Insulation Adhesive 49	○		000-21200-45163-8	5 Gallon Pail	<ul style="list-style-type: none"> • Fast-tacking, high performance, water-based, pressure-sensitive adhesive • Ideal for lightweight materials such as fiberglass, felt, shoddy and paper • Low VOC content 
			000-21200-50044-2	5 Gallon Box	
000-21200-56556-4	Open Head Steel Drum				
000-21200-45164-5	Poly Drum				
000-21200-45193-5	Poly Tote				
000-21200-56521-2	255 Gallon EZ Drain Tote				
			000-21200-56520-5	100 Gallon EZ Tote	
 3M™ General Purpose Adhesive 60 CA	○		000-76308-98666-7	5 Gallon Pail	
			000-76308-98667-4	Open Head Steel Drum	
			000-76308-98798-5	255 Gallon Poly Tote	
			000-76308-98668-1	100 Gallon EZ Tote	
 3M™ Super 77™ CA Multipurpose Spray Adhesive – Low VOC <25%	○		000-48011-61687-2	Large	<ul style="list-style-type: none"> • Low VOC, general-purpose industrial-grade adhesive with lace spray pattern • High solids content • Bonds fabric, foam, plastic, heavy paper to wood, plastics and metals
			000-48011-61688-9	Intermediate	
000-48011-61689-6	Jumbo				
000-51115-31589-1	5 Gallon Pail				
000-51115-31590-9	Closed Head Steel Drum				
000-51111-97956-3	Aerosol				
					<ul style="list-style-type: none"> • Bonds many lightweight materials such as foils, carpeting, paper, cardboard, felt and more • Low soak-in and long open time • Meets CARB/OTC VOC requirements and helps contribute to LEED® credits 

*Meets applicable 2017 California Air Resource Board VOC limits for mist and web spray adhesives.















Heavy Duty

Product	Color	Delivery	UPC	Size	Description
 3M™ Fastbond™ Contact Adhesive 30NF			000-21200-21186-7 000-21200-21187-4 000-21200-21188-1 000-21200-31344-8	1 Gallon Pail 5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote	<ul style="list-style-type: none"> Water-dispersed, high strength contact adhesive Long bonding range with high immediate bond strength Bonds most foamed plastics, plastic laminate, wood, plywood, wood veneer, canvas and more
			000-21200-21181-2 000-21200-21182-9 000-21200-21183-6	1 Gallon Pail 5 Gallon Pail Open Head Steel Drum	
 3M™ Hi-Strength 90 CA Spray Adhesive – Low VOC <25%			000-51111-97957-0	Aerosol	<ul style="list-style-type: none"> High strength and fast-tack adhesive performance Bonds to concrete, wood, MDF, laminates and polyethylene Meets CARB/OTC VOC requirements and helps contribute to LEED® credits
 3M™ Hi-Strength Postforming 94 CA Spray Adhesive			000-48011-61703-9 000-48011-61704-6 000-48011-61705-3	Large Intermediate Jumbo	<ul style="list-style-type: none"> Unique, non-telegraphing spray pattern delivers postformable strength High solids maximize coverage Low VOC, SCAQMD Rule 1168 compliance
			000-48011-61663-6 000-48011-61664-3 000-48011-61665-0	Large Intermediate Jumbo	
			000-51115-25016-3 000-51115-25017-0 000-51111-18858-3	5 Gallon Pail Closed Head Steel Drum Open Head Steel Drum	
			000-48011-61666-7 000-48011-61667-4 000-51111-07280-6	5 Gallon Pail Closed Head Steel Drum Open Head Steel Drum	
 3M™ Hi-Strength Postforming 94 CA Spray Adhesive Fragrance Free			000-51115-31577-0 000-51115-31578-7 000-51115-31579-4	Large Intermediate Jumbo	<ul style="list-style-type: none"> Fragrance free Unique, non-telegraphing spray pattern delivers postformable strength High solids maximize coverage Low VOC, SCAQMD Rule 1168 compliance
			000-51115-31583-1 000-51115-31584-8 000-51115-31585-5	Large Intermediate Jumbo	
			000-51115-31581-7 000-51115-31582-4	5 Gallon Pail Closed Head Steel Drum	
			000-51115-31586-2 000-51115-31588-6	5 Gallon Pail Closed Head Steel Drum	
 3M™ Hi-Strength 94 ET Spray Adhesive – Low VOC <20%			000-51111-97977-8	Aerosol	<ul style="list-style-type: none"> Unique, non-telegraphing spray pattern delivers postformable strength Long open time Meets CARB/OTC VOC requirements, SCAQMD Rule 1168 compliance, helps contribute to LEED® Credits and low VOC
			000-51111-97979-2 000-51111-97980-8 000-51111-97981-5	Large Intermediate Jumbo	
			000-51111-97986-0 000-51111-97987-7 000-51111-97988-4	Large Intermediate Jumbo	
			000-51111-97983-9 000-51111-97984-6	5 Gallon Pail Closed Head Steel Drum	
			000-51111-97990-7 000-51111-97991-4	5 Gallon Pail Closed Head Steel Drum	
 3M™ Hi-Strength 20 CA Spray Adhesive – Low VOC <25%			000-76308-14271-1	Aerosol	<ul style="list-style-type: none"> Bonds laminate, concrete, metal, wood and more Variable-width lace spray pattern Heavy duty, versatile adhesive
 3M™ Fastbond™ Contact Adhesive 2000NF			000-21200-87965-4 000-21200-87966-1 000-21200-87969-2	5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote	<ul style="list-style-type: none"> A water-dispersed, high solids activated adhesive Immediate bonding and handling strength without forced drying
			000-21200-87953-1 000-21200-87955-5 000-21200-87959-3	5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote	
			000-21200-89337-7 000-21200-31337-0 000-21200-89338-4 000-21200-89341-4	5 Gallon Pail 5 Gallon Box Open Head Steel Drum 270 Gallon Poly Tote	






Foam & Fabric

Product	Color	Delivery	UPC	Size	Description
 3M™ Foam Fast 74 CA Spray Adhesive – Low VOC <25%			000-51111-97967-9	Aerosol	<ul style="list-style-type: none"> Ideal for bonding flexible urethane or latex foam to many substrates such as wood, metal, fabrics and more Soft, non-dimpling glue lines Meets CARB/OTC VOC requirements and helps contribute to LEED® credits 
			000-51111-97958-7	Aerosol	
 3M™ Fastbond™ Foam Adhesive 100NF			000-21200-41542-5	5 Gallon Pail	<ul style="list-style-type: none"> A water-dispersed, neoprene-based contact adhesive One part, rapid setting adhesive Ideal for bonding foam to many substrates such as wood, metal, fabrics and more 
			000-21200-56509-0	5 Gallon Box	
	000-48011-58433-1	Open Head Steel Drum			
	000-21200-41543-2	Poly Drum			
			000-21200-41544-9	270 Gallon Poly Tote	
			000-21200-56512-0	100 Gallon EZ Tote	
	000-21200-39203-0	5 Gallon Pail			
	000-21200-56510-6	5 Gallon Box			
			000-48011-58713-4	Open Head Steel Drum	
			000-21200-39204-7	Poly Drum	
			000-21200-39205-4	270 Gallon Poly Tote	

Specialty

Product	Color	Delivery	UPC	Size	Description
 3M™ Fast Tack Water Based Adhesive 1000NF			000-51115-64581-5	1 Gallon Pail	<ul style="list-style-type: none"> Quick bond in a one-part adhesive High coverage with potential for one surface application Bonds a wide variety of substrates with high temperature resistance Meets California and OTC state VOC requirements and helps contribute to LEED® credits 
			000-51115-64674-4	5 Gallon Pail	
			000-51115-64677-5	Open Head Steel Drum	
			000-51115-64676-8	Closed Head Poly Drum	
	000-51115-64679-9	1 Gallon Pail			
	000-51115-64680-5	5 Gallon Pail			
 3M™ Fastbond™ Pressure Sensitive Adhesive 4224NF			000-21200-85780-5	5 Gallon Pail	<ul style="list-style-type: none"> Water-based carpet adhesive Permanent pressure-sensitive adhesive with an aggressive tack Low VOC content 
			000-21200-85781-2	Open Head Steel Drum	
			000-21200-21159-1	5 Gallon Pail	
			000-21200-65080-2	Open Head Steel Drum	
 3M™ Fastbond™ Spray Activator 1	N/A		000-21200-89324-7	5 Gallon Pail	<ul style="list-style-type: none"> Water-dispersed formula is low VOC High coverage with mist spray application Spray activator compatible with 100NF and 2000NF
			000-21200-39289-4	30 Gallon Tight Head Drum	

Industrial Cleaner

Product	Color	Delivery	UPC	Size	Description
 3M™ Silicone Spray – Low VOC 60%	N/A		000-51111-07732-0	Aerosol	<ul style="list-style-type: none"> Reliable lubricant can be used in a wide variety of applications Fast drying to maintain productivity Long lasting and non-staining to keep work surfaces clean 
 3M™ Adhesive Remover – Low VOC <20%	N/A		000-51111-97974-7	Aerosol	

For more information on 3M™ Low VOC Spray Adhesives, visit 3M.com/sprayadhesives or call 1-800-362-3550.



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